

Technical drawing of a window assembly showing a cross-section of a double-pane window. The drawing includes the following elements:

- Dimensions:**
  - Overall height: 1.90
  - Overall width: 2.37
- Labels and Callouts:**
  - CHAMA POLIURETANO ALUMINIO** (Polyurethane foam aluminum) - points to the top frame.
  - TIRADA DE ABRIR ALUMINIO SDOCO (TP)** (Opening pull aluminum sash) - points to the top sash.
  - MÃO FRANCA EM ABRIR ALUMINIO SDOCO (TP)** (Free hand opening aluminum sash) - points to the bottom sash.
- Angles:**
  - Top sash angle:  $\alpha = 15.8^\circ$
  - Bottom sash angle:  $\alpha = 15.8^\circ$

